



1-800-242-2303
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ELO®/EON™ DESK/TABLE



NOTE: These instructions are based on model #EON6171-EJA. These instructions work for all Legacy Desk and Table Models with EON legs. Product images are for illustrative purposes only and may differ from actual product.



The assembly of this desk requires the assistance of another person.

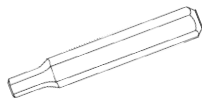
TOOLS NEEDED



Drill
ONLY



Do NOT use
Impact Driver



4mm Hex
Driver Bit

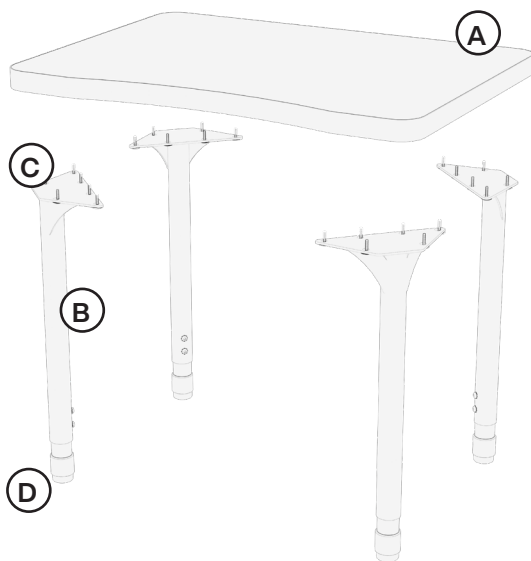


Drill Bit
Extension



Assistance

PARTS



PARTS x QTY

#	DESCRIPTION x QTY
A	Plastic Laminate Top x 1
B	EON Leg x Qty Varies
C	Leg Plate x Qty Varies (Attached to Leg)
D	Footing x 4

HARDWARE x QTY

GLIDES	CASTERS
 Hardware Attached x 1 per leg 1.38" nylon glide, NSL-33056	 Hardware F x 1 per leg Dual wheel soft tread locking caster 04067540
 Hardware D x 1 per leg 2.5" Grand Hank glide 040164	FASTENERS
 Hardware D x 1 per leg 1.25" steel glide, NSL-33056S	 Hardware M x 6 per leg 1/4"-20x19mm joint connector bolts 04088861 *do NOT exceed 6ft-lb of torque
 Hardware D x 1 per leg 1.5" soft touch glide, 04067920	 Hardware M6 x 6 per leg 4mm pan head MACHINE BOLT *ONLY FOR LEG ADJUSTMENT



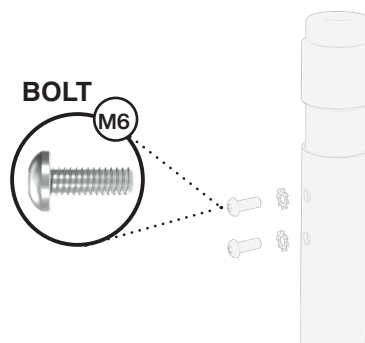
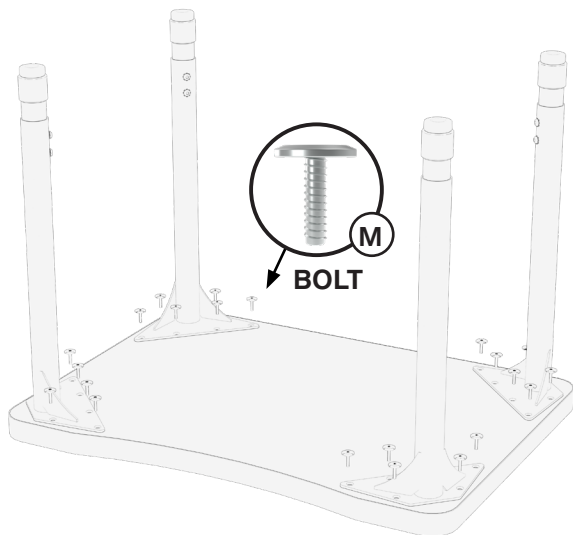
NOTE: Hardware packs are included in packaging. You may receive more hardware than needed. Discard any extra hardware after assembly.



CAUTION! Some parts may have sharp edges. Care must be taken when handling various pieces to avoid injury. For your safety, wear a pair of work gloves when assembling.

ASSEMBLY

1. Place **Part A** face down on a protected flat surface so pre-drilled holes are face up.
2. Align pre-drilled holes in **Part C** (that is attached to **Part B**) with pre-drilled holes in **Part A**. Using a drill, 4mm hex bit and a drill bit extension, connect **Part C** to **Part A** using **Hardware M**. *Torque to 5.7 ft/lb Repeat this step for the remaining legs.
4. Adjust legs to desired height while the desk is still face down on a protected flat surface.
5. Using a 4mm hex head drill bit, unscrew both M6 bolts (located at the bottom of the most-outer tube of the leg) counterclockwise, until the inner tube of the leg moves up and down freely.
6. Adjust the leg to the desired height. Using the 4mm hex head bit, drill both **Hardware M6 (bolts)** clockwise until fully tightened. Repeat for the remaining legs.

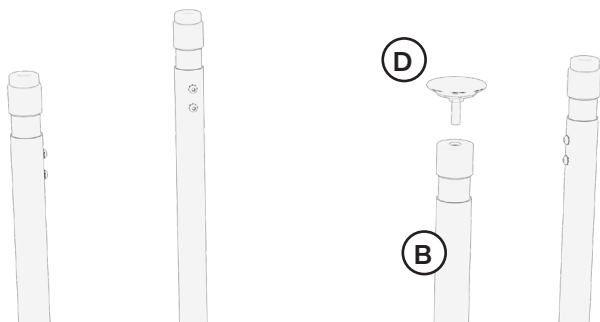


7. With assistance, turn the desk upright.



Assistance

3. If **Hardware D** or **Hardware F** was ordered, remove nylon glide from leg by rotating counter-clockwise until glide is free from **Part B**. Place stem of **Hardware D** or **Hardware F** into the hole of the leg. Rotate clockwise until fully inserted into the leg. Tighten with a 14mm open ended wrench (only with dual wheel casters.)



NOTE: Casters are not to be used as a leveling device. Please make sure that casters are tightened all the way to prevent possible damage to the stem of the caster.

INSTALLATION REQUIREMENTS

Recommended Installation Range	5.5 - 6.0 ft-lb (66 - 72 in-lb) $\approx$ 70 - 75% of strip torque
Maximum (Do Not Exceed) Beyond this, thread damage risk	6.0 ft-lb (72 in-lb)
Typical Angle After Snug Expected rotation on low-speed driver	30° $\pm$ 10°

*Drill should be set to Low speed setting.