

3mm PVC Laminate Top specifications

Specifications:

Thickness -

3mm .75" or 1.25"

Finishes - Wilson black chemical resistant laminate (CR).

Sizes - Up to 60" x 144"

Core Material - Particle board core with HPL on top, black phenolic backer.

Edge Profiles -

3mm: 3mm PVC edge banding with choice of square or 1.5 radius edged corners

Backer - Phenolic backer

Options - Grommet holes, drilling, inserts, mitre joints, angle cuts, corners, 10" ground cord and snap, grounding-bolt kit with wire, grounding kit installation, back splashes

Field Installation:

All tops over 60" must have extra support in addition to the legs by adding additional legs and/or a stretch-er bar to prevent bowing.

Drilling - Fasteners with a deep thread are recommended. Pre-drilling the holes are recommended. Take into consideration the thickness of the top when selecting screw length for the edge, bottom or top surface.

Cutting - A sharp, carbide cross-cut blade is recommended. Cut the top bottom side up to prevent chipping. In instances where the top can only be cut top side up tape the edge that will be cut and make the cut line through the center of the tape.

Care & Maintenance:

The laminate surface may be cleaned with warm water and mild soaps, such as those used for hands or dishes. Heavy solvents can effect edging adhesion.

Fastener and Pilot Hole Chart:

Screw Size #	Pilot Hardwood
4	1/16"
6	5/64"
8	3/32"
10	7/64"
12	1/8"

Laminate Top Overviews

3mm- A machine-applied, precision plastic edge 3mm thick. Square or radius corners. Standard 1.5" radius corner. Custom radius corner available with minimum of no less than 1".





3mm Square Edge

3mm 1.5" Radius Edge



3mm 1 1/4" CR Laminate

Optional Features:



Grounding Bolt Kit and Grounding Cord Kit*



Grommet Hole







Back Splash

^{*}In order to operate all anti-static tops effectively, grounding bolt/cord must be attached to a reliable earth ground connection. All Tops over 72" are recommended to have two Grounding bolt kits.