

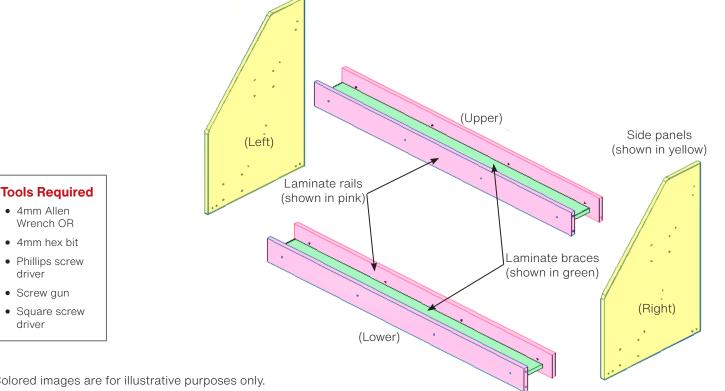


Step 1:

- With the help of another person, align the threaded inserts of the (lower) rails to the (lower) brace.
- Using a 1/4"-20x1 3/4" joint connector bolt, insert the bolt going through the pre-drilled hole in the rail to the threaded insert of the brace. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolt into place. Repeat for the remaining (3) bolts.
- After the first rail is attached to the brace, repeat for the remaining rail on the other side of the brace.
- Repeat this step with (upper) rails and (upper) brace.

Step 2:

- With the help of another person, align the threaded inserts in the (lower) rail assembly with the pre-drilled holes in (right) side panel.
- Using a 1/4"-20x1 3/4" joint connector bolt, insert bolt going through the hole in the side panel to the threaded insert in the rail. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolts into place. Repeat for the remaining (3) bolts.
- After the **rail** assembly is attached to the (right) **side panel**, repeat (left) **side panel**.
- Repeat this step for the (upper) rail assembly.



• 4mm hex bit

• 4mm Allen Wrench OR

- · Phillips screw driver
- Screw gun
- Square screw driver

NOTE: Colored images are for illustrative purposes only.

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V071221 Version subject to change

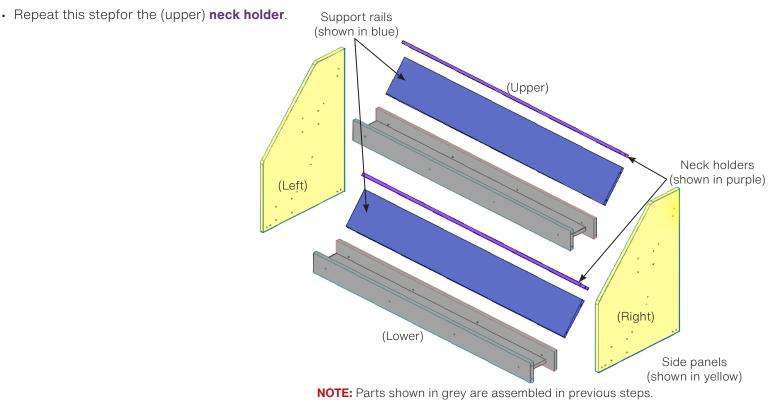


Step 3:

- Align the threaded inserts in the (lower) **support rail** with the pre-drilled holes in the (right) **side panel**. Using a ¹/₄"-20x1³/₄" joint connector bolt, insert the bolt going through the pre-drilled hole to the threaded inserts. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolt into place.
- Repeat for the remaining (2) bolts.
- After the (lower) support rail is attached to the (right) side panel, repeat for (left) side panel.
- Repeat this step for the (upper) support rail.

Step 4:

- Align the threaded insert in the (lower) **neck holder** with the pre-drilled hole in the (right) **side panel.** Using a ¹/₄"-20x1³/₄" joint connector bolt, insert the bolt going through the pre-drilled hole to the threaded insert. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolt into place.
- After the (lower) **neck holder** is attached to the (right) **side panel**, repeat for (left) **side panel**.

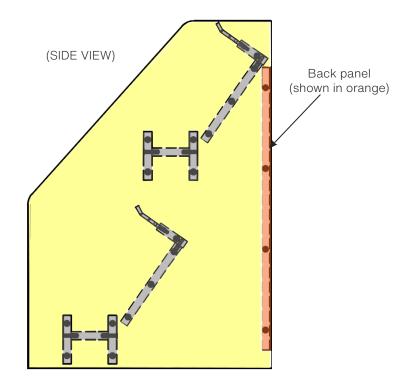


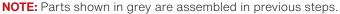
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Step 5:

- With the help of another person, position the **back panel** so that the threaded inserts align with the pre-drilled hole in the (right) **side panel**. Insert a 1/4"-20x1³/4" joint connector bolt going through pre-drilled hole in the side panel to the threaded insert in the back panel. (See image below for proper back panel placement.) Use a 4mm Allen wrench or 4mm hex bit and a screw gun to fasten the bolt into place.
- Repeat for the remaining (3) joint connector bolts.
- Repeat this step for the (left) side panel.





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Step 6:

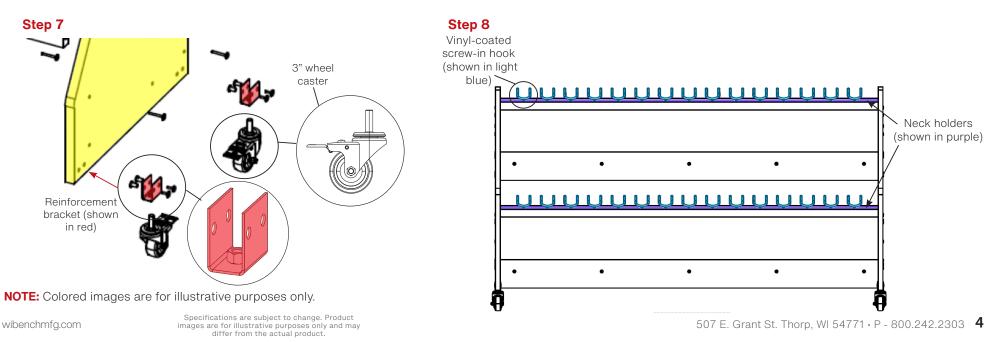
- · With the help of another person, place the Ukulele Rack on it's back on a protected flat surface.
- Attach the **reinforcement bracket** to the **side panel** by using a 1/4"-20x20mm joint connector bolt going through pre-drilled hole in the bracket and the **side panel** and making sure bolt is pushed as far as it can go. While holding the joint connector bolt flush to the side panel, take a 1/4"-20 joint connector nut and attach it to the end of the bolt turing it clockwise until it's completely on. Use a 4mm Allen wrench or 4mm hex bit and a screw gun to tighten as needed.
- Repeat with the remaining (3) reinforcement brackets.

Step 7:

- Attach the **3" wheel caster** by threading the stem of the locking caster into the **reinforcement bracket** making sure it's threaded all the way.
- · Repeat for the remaining locking casters.
- NOTE: Casters are NOT to be used as a leveling device.
- With the help of another person, place the Ukulele Rack in its' upright position.

Step 8:

• Hand screw the **vinyl-coated screw-in hooks** into the pre-drilled holes of both the upper and lower the **neck holders** until tight and aligned equally as shown in the image below.





Part Identifier Key

Description	Qty.		Part #	Qty.	Description	
Laminate rail	4	р., с 	0406517	70	¹ /4"-20x1 ³ /4" joint connector bolt	
			04067119	30	Vinyl-coated screw-in hook	
Brace	2		0400861	4	14g reinforcement bracket	
Support rail	2	a	0404229	8	1⁄4"-20x17mm joint connector nut	-
Neck holder	2		0404228	8	1/4"-20x20mm joint connector bolt w/ loctite	
			0400993	4	3" wheel caster w/ brake	
Side panel	2					
Back panel	1	۲ ۲ ۲ ۲ ۲ ۲ ۲ ۲				

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