

Assembly Instructions

TORO Table

Epoxy Top



Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Tools Required

- 1/2" wrench
- Polyurethane sealant

In adhering the tops to the frames, we have found that using a polyurethane sealant.adhesive works best in this application. It is recommended to identify an adhesive sealant that when fully cured, retains it's flexibility.

Step 1:

- Place TORO frame on a protected flat surface.

Step 2:

- If assembling TORO Table with fixed legs, skip to Step 3.
- If assembling TORO Table with adjustable legs, locate the adjustable leg insert.
- Remove M6 screws and #12 star washers from the adjustable leg insert using a 4mm hex wrench.

Step 3:

- Place insert into TORO frame. Once desired height is attained, place M6 screw through #12 star washer and then through the hole in the fixed leg, tighten with a 4mm hex wrench.
- Repeat with the second M6 screw and star washer.
- Repeat this step for the remaining adjustable leg inserts.

Step 4:

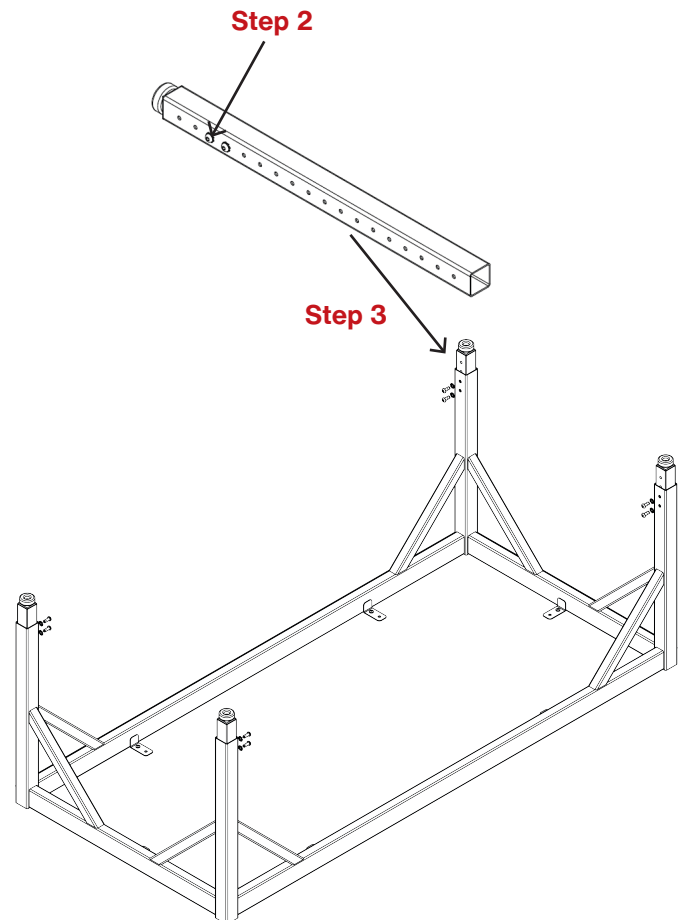
- Turn frame upright with the help of another person.

Step 5:

- Place the top face down on a protected flat surface next to the completed TORO frame.

Step 6:

- Make sure frame and top are clean and free from any debris and/or contamination that would interfere with adhesion of sealant applied.



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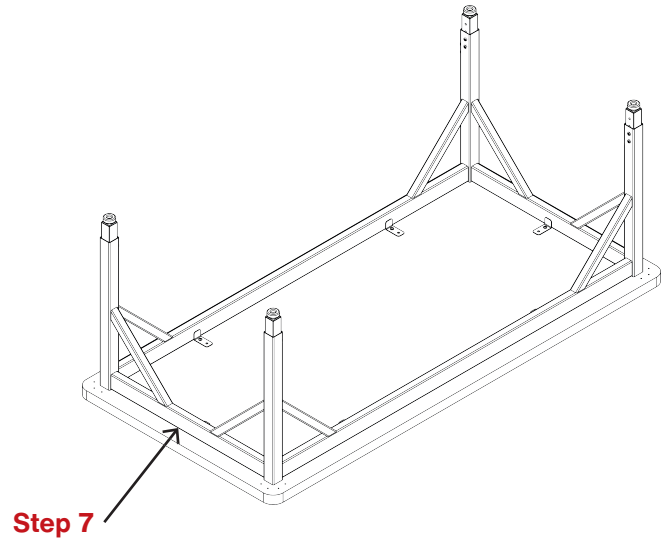
Epoxy Top

Step 7:

- Apply a bead of polyurethane sealant/adhesive (provided by installer) on the full perimeter of the frame and manually center frame to top. (There will NOT be any pre-drilled pilot holes in the epoxy top.)
- **DO NOT attempt to use ANY hardware to attach the top to the frame that is included in the leg packaging.**
- Table must cure for **24 HOURS** in this position before continuing to Step 7.

Step 8:

- After letting assembled frame and top cure for 24 hours, turn table upright with the help of another person.



TORO Table

Epoxy Top w/Glides

Step 1:

- Remove nylon glide from leg by rotating counter-clockwise until glide is free.

Step 2:

- Place stem of optional footing into the hole on the leg. Rotate clockwise until fully inserted into leg.

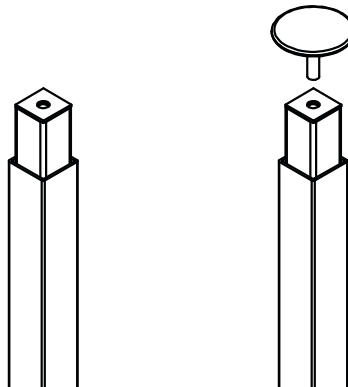
Step 3:

- Repeat for each glide.

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Tools Required

- 4mm hex wrench
- Screw gun
- #S2 square bit



Part Identifier Key

Caster hardware will be included with frame: Installing casters on tables with epoxy resin tops voids the warranty.

Part #	Description	Qty.	
040164	2.5" Grand Hank glide, $\frac{3}{8}$ -16 x 1"	1 per leg	
04067920	1.5" soft touch glide	1 per leg	
NSL-33056S	1.25" steel glide	1 per leg	
04067540	Dual wheel soft tread locking casters (N/A on epoxy resin tops)	1 per leg	
04066968	3" Heavy Duty Caster Hardware Pack - Used only with 2" adj. legs (-ALR) (Discard if casters are not installed.)		
	$\frac{1}{4}$ " star washers (04067460)	4 per set	
	M6 1x18 screws (04067064)	4 per set	
0402020	3" Heavy Duty Caster Hardware Pack - Used only with 1.5" adj. legs (-ADJ) (Discard if casters are not installed.)		
	$\frac{1}{4}$ " star washers (04067460)	4 per set	
	M6 1x14 screws (0401259)	4 per set	