

Assembly Instructions

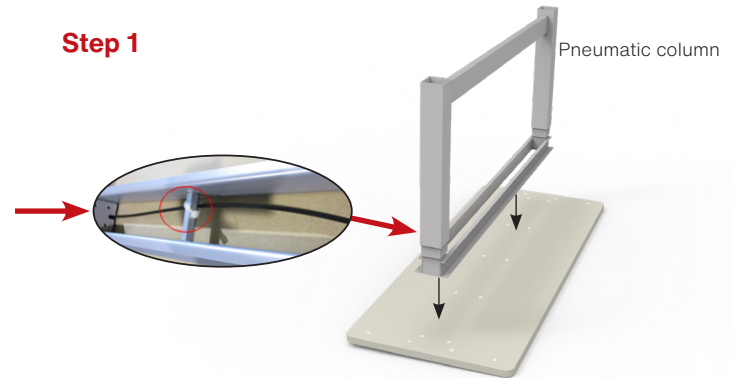
Elevate 2-Student Table

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

- Place the top face down on a protected flat surface so threaded inserts are facing up.
- Place pneumatic column on the top and align holes with threaded inserts.
- NOTE: DO NOT** remove the strapping that secures the handle wire to the steel rod while placing the pneumatic column to top. This wire should be fluid without any kinks.

Step 1



Step 2:

- Place support bracket on the top and align it with the threaded inserts on the top and the four holes in the pneumatic column.
- Using a screw gun and a 4mm hex bit (or M4 wrench that is supplied w/ hardware), secure support bracket to the pneumatic column with the 1/4"x13mm cap bolts.
- Repeat for other support bracket.

Step 2

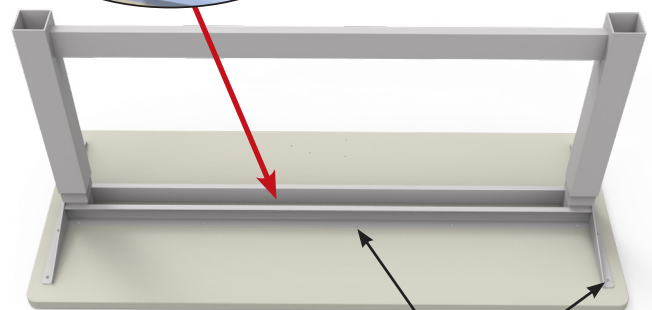


Step 3:

- Using a screw gun and a 4mm hex bit (or M4 wrench that is supplied w/ hardware), secure support brackets and pneumatic column to the top with 1/4"-20 x 19mm joint connector bolts. (8 for the two support brackets and 10 for the pneumatic column)
- NOTE:** As stated in Step 1, **DO NOT** remove the strapping that secures the handle wire to the steel rod while attaching support brackets and pneumatic column to top. This wire should be fluid without any kinks.

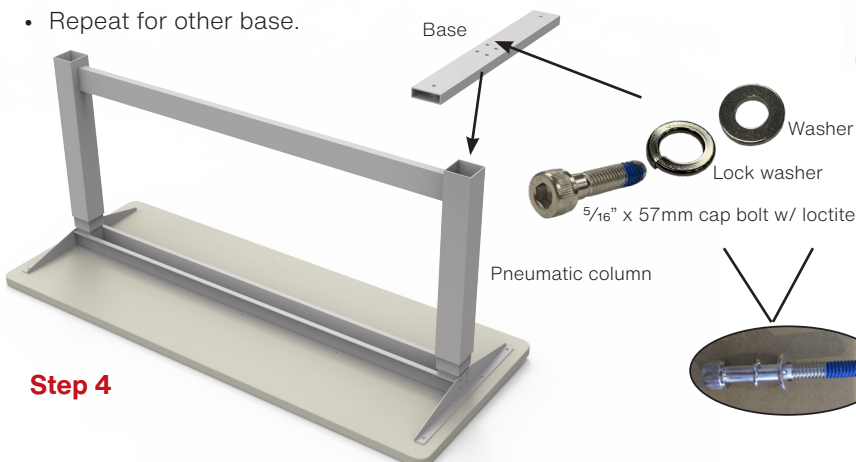


Step 3



Step 4:

- Center base on top of the pneumatic column.
- Using a screw gun and a 6mm hex bit (or M6 wrench that is supplied w/ hardware), secure base to the pneumatic column with the 5/16"x57mm cap bolt, 5/16" lock washer and 18mm x2mm washer. (See image below for the correct positioning of the washers.)
- Repeat for other base.



Tools Required

- Screw gun
- # S2 square bit
- 4mm & 6mm hex bit
- 4mm & 6mm hex wrench
- 3/4" wrench
- 14mm open-ended wrench
- Phillips screw driver

V062521 Version subject to change

Step 5:

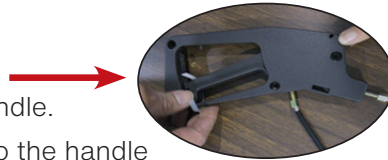
- Place stem of the Grand hank glide into the hole on the bottom of the leg. Rotate clockwise until fully inserted into the leg.
- If installing dual wheel casters, follow above step. Lock the caster by pushing up on the brake lever.
- Tighten the nut on stem of caster using a 14mm open-ended wrench that is supplied with the hardware.
- Repeat for remaining casters. (Casters are **NOT** to be used as a leveling device.)

Step 5



Step 6:

- Remove the strapping from the handle.
- **NOTE:** The cord that is attached to the handle should be fluid without any kinks.



Step 7:

- Align the holes in the handle with the pre-drilled holes in the top.
- Using a Phillips screw driver, secure the handle to the top with (4) 4x15mm pan head sheet metal screws.

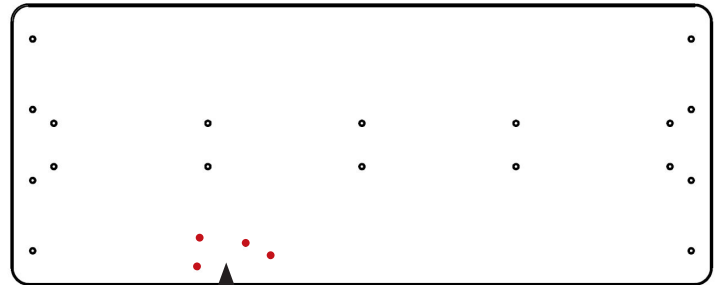
Step 8:

- Attach the cord to the top with four plastic clips and pan head sheet metal screws using a Phillips screw driver.
- **NOTE:** As stated in **Step 6**, the cord should be fluid without any kinks.

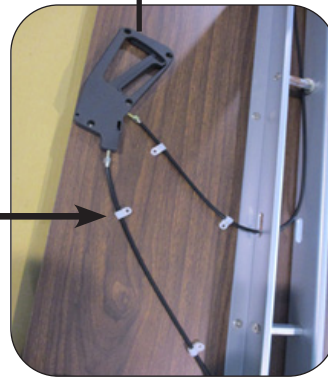
Step 9:

- With someone's help, turn table upright.

View from the bottom



Step 7



Step 8



Part Identifier Key

Description	Qty.	
1/4 x 13mm cap bolt w/ loctite (Used to attach support brackets to pneumatic column.)	8	
1/4"-20 x 19mm joint connector bolt (Used to attach support brackets & pneumatic column to the top.)	18	
5/16"x57mm cap bolt w/ loctite	8	
5/16" lock washer	8	
18mm x 2mm washer (Cap bolts and both washers are used to attach bases to the pneumatic column.)	8	
4x15mm pan head sheet metal screw	8	
Plastic clips (4 screws are used to attach the handle to the top. Plastic clips and 4 screws are used to attach wire to table top.)	4	
2.5" Grand hank nylon glide	4	
60mm dual wheel soft tread locking caster	4	

NOTE: Pneumatic desks and tables are intended for indoor use only. 60°F - 75°F is the recommended temperature in which a pneumatic column is to be used in. Typical movement of the pneumatic columns may be inhibited if used in a situation where temperatures fall below 50°F. The system may move with much less effort in climates above 80°F.